



BallPicker

N°Operation :

ST-001/002

Revision Date :

23/06/14

Upgrade Front Wheels Axles

BallPicker before BP14-400-B

- 1) **Remove** the old fastening, tubes and bearings.



- 2) **Drill** diameter 12mm (original 10mm) the 4 wheels supports (8 holes)



Redaction : Terlinden Martin

Approbation :



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ST-003/004

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- 3) **Put** the new bearings on the wheels support (holes diameter 12mm) with the white plastic piece.



- 4) **Put** the 4 wheels supports in position with the principal front plate support and insert the tubes



Redaction : Terlinden Martin

Approbation :



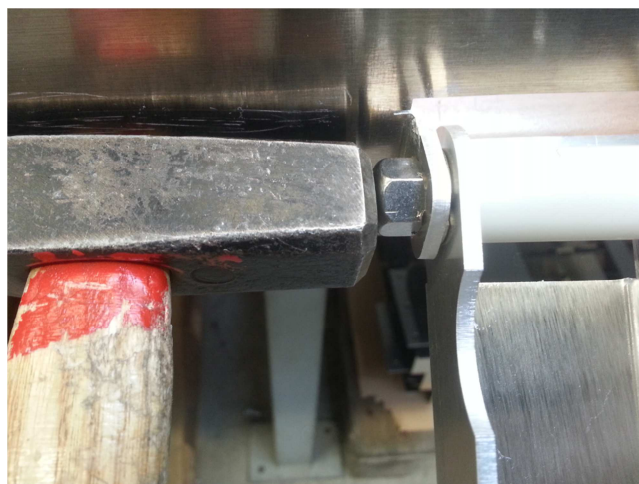
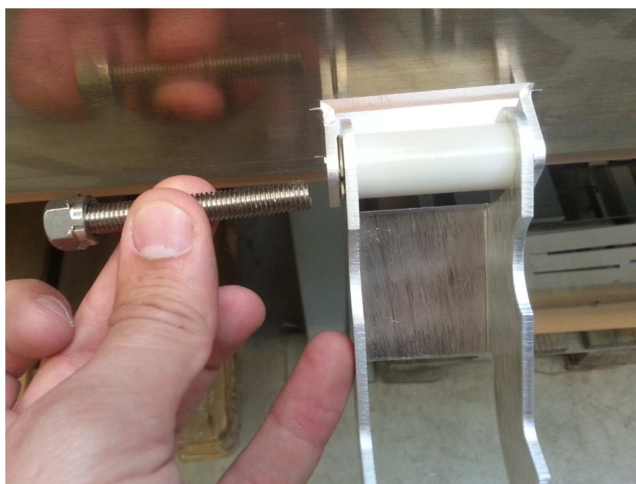
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ST-005/007

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- 5) **Put** the screws across the support wheels and the principal front plate and check that the shoulder is well insert. **Use** a hammer if it necessary.



- 6) **Put** blue Loctite (243) on the screw thread and tight the nut and check that the shoulder is well insert.



- 7) **Check** all the 3 months if there is no excessive mechanical play and replace only if necessary.

Redaction : Terlinden Martin

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